

2010 FORD Mustang V6 4.0L, Dual Rear Exit.

Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

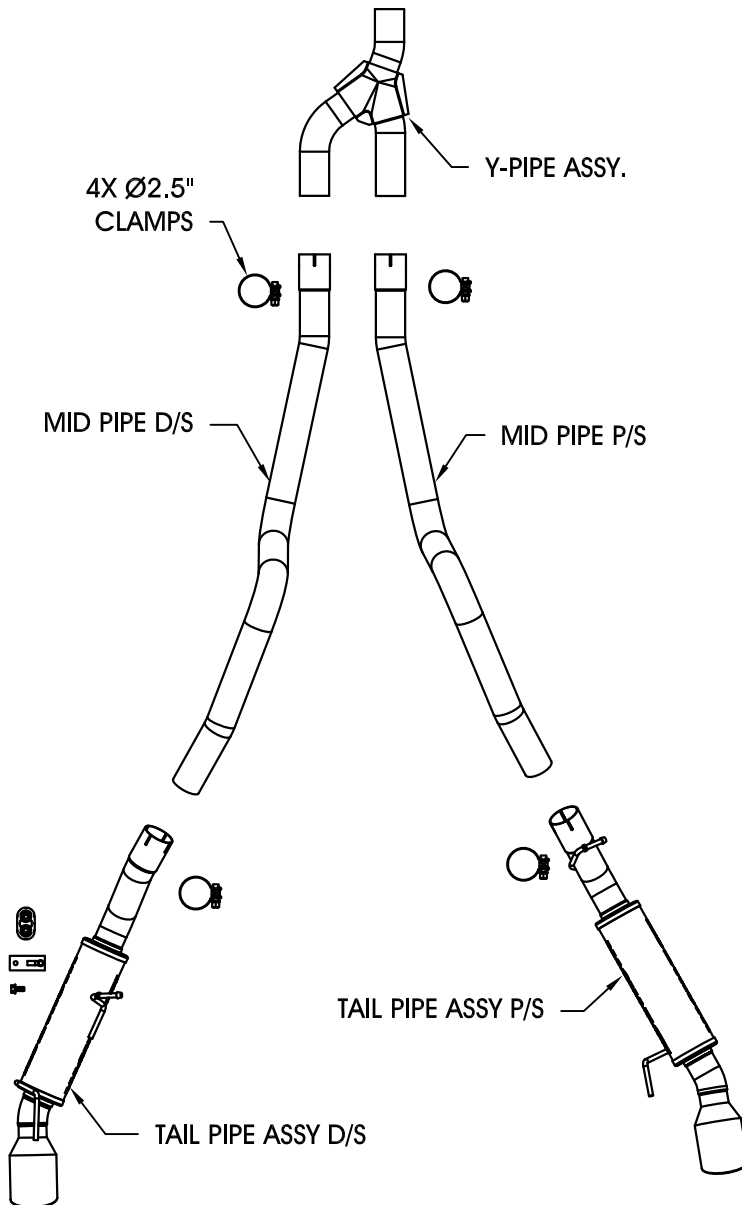
Step 1: (Carefully read all instructions before installation)

To remove the OEM exhaust system locate and remove the clamp rear of the stock mid Y-Pipe. Working front to rear loosen clamps and remove hangers from rubber insulators. Retain all mounting hardware as it will be needed for installation of your new MAGNAFLOW performance system.

Step 2: **Carefully cut out the profile of the paper cutout template from the hardware kit. Tape the template to the rear bumper of your vehicle using the four edges for orientation as shown in Fig # 1. Mark the profile and cut out the tip cutout. Remove rough edges.

Step 3: Install the supplied hanger bracket assembly to the vehicle drivers side subframe and attach the supplied rubber isolator (see Fig # 3). Remove the redundant OEM rear passengers side muffler hanger bracket that locates to the OEM muffler assembly. Bolt this hanger bracket to the vehicle drivers side sub frame as to locate to the rear hanger of the new drivers side Tail Pipe Assembly. Fasten the Y-pipe assembly to the catalytic converter re-using the OEM clamp. Leave all clamps and fasteners loose for final adjustment of the complete system. Install the new over-axle pipes using the supplied 2.50" clamps. Install the Tail Pipe Assemblies using the supplied clamps. Locate all wedged hangers to the rubber isolators.

Step 4: With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)



*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

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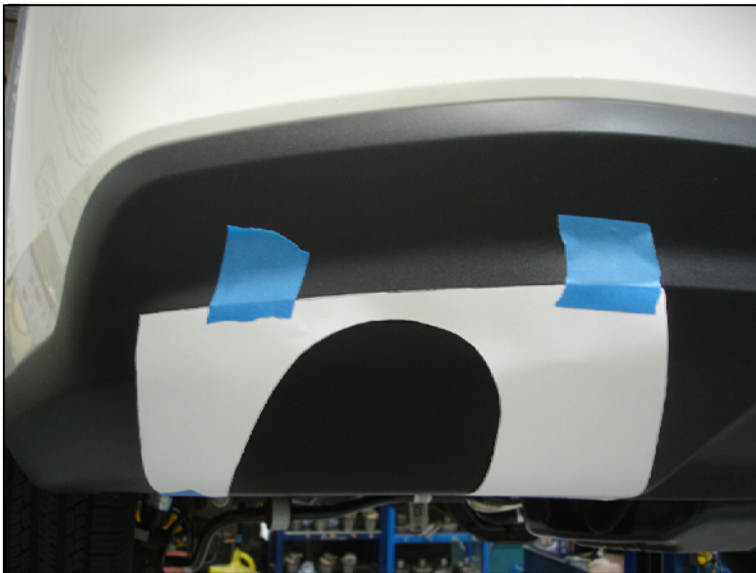


Fig # 1



Fig # 2

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Step 5: Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (Approximately 40ft-lbs). U-bolt clamps should be tightened to approximately 30-35ft-lbs. Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

****MagnaFlow strongly recommends professional installation, and any cutting or modification to the valence or fascia should be conducted at your own risk.**



Fig # 3

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Technical support: 1-800-959-9226 ext. 4500

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